

**(M511) Maxillofacial Rubber [Page 1 of 2]**

**Overview**

The material is a 2-part 10:1 platinum (vinyl addition) cure system and is supplied in wide necked tubs for easy removal during use.

Within the range of platinum cured materials, there is both a rubber and a gel. Each has its own catalyst.

Platinum, or vinyl addition, cure systems do not give off any vapours when curing so, consequently, there is no shrinkage of the final piece.

**User Instructions**

**Mixing**

Use 10 part A to 1 part of B

ie. 10g part A to 1g part B = 11g total

**Curing**

	<b>Work Time (at room temp)</b>	<b>Cure time (at room temp)</b>	<b>Cure time (at 100deg C)</b>
<b>Rubber (M511)</b>	1hr	n/a	1hr

**Please note: Work times are dependent on ambient working temperature.**

Ensure that both parts are uniformly and evenly mixed.  
Degassing in a vacuum chamber is recommended for bubble-free results.

**N.B. Although adequate mechanical properties are achieved after the standard cure times given above the properties will improve for up to 36 hours after de-moulding.**

**Modifying the Standard cure**

The cured properties of the maxillofacial rubber (M511) can be modified by the addition of the softener (M513) which is available separately. The maximum amount of softener added should never exceed the amount of part B added: e.g. if 10g of part A is weighed out 1g of part B should be added and a maximum of 1g of softener can also be added. Typically the addition of the maximum amount of



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will reduce the hardness of the standard rubber from 15-20 Shore A to approximately 10 Shore A.

### **Modifying the Rheological Properties**

The Anti-Slump Agent is designed to alter the rheological properties of Cosmesil platinum cure Rubber elastomers.

The purpose for this is to raise the viscosity of the elastomer base to allow for easy placing in the mould and high peaking properties to ensure it stays where it is put, while still retaining a low shear material.

This has the effect of creating a ‘margarine’-like material which can still be spatulated easily.

### **Bonding to Acrylic**

The material bonds well to acrylic baseplates (including Light-cure) with the application of Cosmesil Platinum Primer (G611) [refer to Primer tech Sheet for user instructions].

### **A word of warning...(applies predominantly to Platinum cured materials)**

Take care when using tin catalysed silicones in conjunction with platinum catalysed systems, as the platinum systems are very easily ‘poisoned’ which can lead to the material not curing up as expected.

This becomes a problem when moulds previously used for curing tin (or latex, etc) systems are then used for platinum systems – it is recommended, therefore, that, where possible, different moulds are used for these two systems.

It is also recommended when using platinum catalysed systems that latex free disposable gloves are used in preference to those which contain latex, if such protection is used, to avoid poisoning the platinum catalyst.

**NB – there is no such problem, however, if moulds which have previously been used for platinum systems are to be used in the future only for tin systems (the tin curing reaction is much more robust and not liable to excessive poisoning from surroundings – it is, to tempt fate, fool proof).**

As with all systems, however, a degree of accuracy when weighing and mixing is essential. Good bench practices will assist in the correct, trouble free curing of these materials.



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### 1. Identification of Substance & Company:

Product Name(s)	Maxillofacial Rubber
Product Code(s)	M511, (HT Platinum Rubber)
Medical Device Class	Class I (according to Annex IX of EC Directive 93/42/EEC)
Product Category /Classification	G5 (according to Annex IX of EC Directive 93/42/EEC)
Main Use	Manufacture of custom prostheses
Company	Technovent Limited Unit 5 Kingsway Buildings Bridgend South Wales, UK. CF31 3YH
Tel (& Emergency Tel )	(44) (0) 1656 768566
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### 2. Composition / Information on ingredients:

Chemical Nature	Dispersion of fumed silica particles in platinum catalysed (ie. vinyl terminated) silicone fluid
Hazardous Components	None, according to EU Directive 1999/45/EC

### 3. Hazards Identification:

Critical Hazards	None, according to EU Directive 1999/45/EC
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### 4. First Aid Measures:

Eye Contact	May cause temporary irritation Irrigate with water for 15 mins, holding eyelid open
Skin Contact	Remove excess and wash with soap and water
Inhalation of Vapour	N/a
Ingestion	May result in gastric disturbances Seek medical advise

### 5. Fire Fighting Measures:

Hazards during firefighting	None
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### 6. Accidental Release Measures:

Personal Protection	Refer to Section 8
Environmental Precautions	None
Methods for clean-up	Collect with tissue or likewise and dispose as Section 13

### 7. Handling & Storage:

Handling	No special precautions necessary Observe good housekeeping practises (HSE guidance note CS17)
Storage	Store at room temperature or refrigerated

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### 8. Exposure Controls / Personal Protection:

General Protective Measures	None deemed necessary
Components with workplace parameters	None, according to EU Directive 88/379/EC
Respiratory Protection	Not deemed necessary
Hand Protection	Not deemed necessary, gloves recommended
Eye Protection	Not deemed necessary, eye glasses recommended
Skin Protection	Not deemed necessary
Hygiene Measures	Do not eat, drink or smoke when handling product

### 9. Physical & Chemical Properties:

Physical Form	Viscous fluid
Colour	Clear
Odour	None
Flash Point	Not determined
Vapour pressure	N/a
Relative Density	Not determined
pH	Not determined
Viscosity	Not determined

### 10. Stability & Reactivity:

The product is stable under normal storage conditions (refer to Section 7)	
Incompatible materials	Presence of sulphur may interfere with proper curing reaction

### 11. Toxicological Information:

Long term experience of this product indicates no danger to health when used correctly

### 12. Ecological Information:

Degradation/elimination	Product does not degrade
Bioaccumulation	No evidence for bioaccumulation
Ecotoxic effects	This product is not classified as Dangerous to the Environment

### 13. Disposal Considerations:

Waste product should not be discharged directly into drains or waterways.	
Disposal of product and packaging should always comply with local and national regulations	
EU waste code number	No Waste Code Number available

### 14. Transport Information:

This product is not classified as Dangerous for Carriage

### 15. Regulatory Information:

Symbol	Not subject to labelling
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### 16. Other Information:

All information given in this Health & Safety Data Sheet is to the best of our knowledge true and accurate and is provided solely for making safety assessments. It is not a sales specification or an indication of suitability for a particular use nor does it replace the need for your own risk assessment. All information presented in accordance with EC Directive 2001/58/EC and is correct at date of publication and is given in good faith but without warranty. We cannot accept liability for any loss, damage or patent infringement resulting from the use of this information. As with all materials, care should be exercised when handling.